

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
311.0512ZN	L.19/00375/114 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	5X12		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	9,64	10,00	9,80-987	10	0
HEAD THICKNESS	3,65	3,95	3,87-3,89	10	0
RECESS DIAMETER	5,30		5,29-5,38	10	0
RECESS PENETRATION #2	2,77	3,27	3,07-3,09	10	0
GO RING GAUGE	M5-0,8 6H		OK	10	0
NO GO RING GAUGE	M5-0,8 6H		OK	10	0
MAJOR DIAMETER	4,82	4,98	4,90-4,91	10	0
PITCH	0,80		0,79-0,80	10	0
THREAD ANGLE	60°		59°-60°	10	0
THREAD OF LENGHT	FULL THREAD		OK	10	0
TOT LENGHT	11,7	12,3	11,82-11,87	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WZ959	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21,0	80,0	12,0	3,0	5,0	7,0	2,0	5,0	N/A	27,0	1,0

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50